

**Heloxy™ Additive MGS M EP50****CHARACTERISTICS**

Application	Blowing Agent to create Epoxy Foam Resins
Processing	Has to be mixed into the Resin carefully before processing.
Storage	Shelf life of 24 months in originally sealed containers.

TYPICAL PROPERTIES

Property	Unit	Heloxy™ Additive MGS M EP50
Density¹⁾	g/cm ³	1,0
Viscosity¹⁾	mPa·s	15 – 25
Refractive index¹⁾	–	1.3950 – 1.3970
Flash Point	°C	> 110
Appearance		Colorless, clear liquid

Measuring conditions:

1) measured at 25°C

Processing

Adequate tests are mandatory to find the optimum concentration of blowing agent, because numerous factors improve the density of the cured foam. Usual mixtures of resin and blowing agent are in the range of 100:1 up to 100:3.

The maximum content of blowing agent should be 100:5.

Please notice that the blowing agent has to be mixed only into the Resin never into the hardener!

® and ™ Licensed trademarks of Hexion Inc.

DISCLAIMER

The information provided herein was believed by Hexion Inc (“Hexion”) to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. All products supplied by Hexion are subject to Hexion’s terms and conditions of sale. **HEXION MAKES NO WARRANTY, EXPRESS OR IMPLIED, CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION PROVIDED BY HEXION**, except that the product shall conform to Hexion’s specifications. Nothing contained herein constitutes an offer for the sale of any product.